

iBend
PRESS BRAKE





1950



We produced our first machine.

1971



We produced the first sheet metal working machine "Perforation Press".

1974



We started to produce "Heavy-duty Press Brakes and Guillotine Shears" and we had the reputation (distinction) of being the first Turkish manufacturer for heavy press brakes and shears as MVD brand.

1981



We moved to a new factory and added 4 roll bending machines and Expanded Metal presses to the production in the next year.

1994



We produced the first Tandem Press Brake in Turkey.

2001



We finalized the CE conformity procedures and had marked CE to MVD machines.

2003



We started manufacturing CNC Hydraulic Turret Punch machines.

2010



We started manufacturing Plasma Cutting Machines.

2011



We started manufacturing Fiber Laser Cutting Machines.

2015



We started manufacturing Hybrid Press Brake.

2017



We established the Research and Development Center certified by the Ministry of Industry and Technology.

2018



We started manufacturing Servo Press Brake.



Shaping the Future

VALUES

Respect: We respect people, we respect nature, we respect the past and the future.

Result: We set clear, specific goals, and we deliver them. For this purpose, we equip our people with the best tools and equipment they need.

Responsiveness: We are aware that doing business is a human to human activity. We listen to empathetically and reply quickly and appropriately.



MISSION

We design, produce and deliver safe, high-quality and high-efficient machine tools for our customers' success.

VISION

Become the world's most reliable leading brand by continuous growth, and to provide sustainability as the 1st choice of the customers with the product and service quality.



iBend PRESS BRAKE



iBend HYDRAULIC PRESS BRAKE

Quality and service support is accepted as principle. Designing and Manufacturing are based on reliability, durability and precision. Machines are easy to use and are built to be ready for user errors. Machines are designed and analyzed with 3-D computer programs, manufactured as welded steel construction, "stress relieved", precisely machined in moving column CNC machining centres, equipped with world-known equipments and presented to the customers use after quality control.



A Series



**ESA S530
CNC Control Unit**
7" Color
2D Graphic Screen

Standard Features

1. Y1,Y2,X CNC 3 Axes
2. 210mm Stroke, 410mm Throat Depth
3. ESA S530 CNC Control Unit
4. $\pm 0,03\text{mm}$ accuracy **AC motorized** with inverter, back gauge.
5. **Manual Promecam** punch tool holder
6. MVD special narrow bottom table (European type)
7. Standard punch tools (H: 67, 85°, R:08)
8. Standard die tools (60x60mm, 4 Vee V=16-22-35-50mm, 85°, H:60)
9. High quality and precision linear scales
10. LED illumination on RAM

Optional Features

1. R axis back gauge
2. Sliding front sheet support arms
3. Wide bottom table for Multi Vee dies
4. Anti-deflection crowning with original Wila wedges
5. AKAS or DSP front laser safety systems
6. Rear Safety
7. Additional back gauge fingers

MORE CNC CONTROLLER RECOMMENDATIONS

• ESA S630



10" Touch
2D Graphic Screen
With Offline PC Software

- **ESA 640** - 15", 2D
- **ESA 650** - 15", 2D

• DELEM DA-53T



10" Touch
Numerical / 2D Screen
With Offline PC Software

- **DELEM DA-58T** - 15", 2D
- **DELEM DA-66T** - 17", 2D

• CYBELEC CybT8 PS



7" Touch
Numerical / 2D Screen
With Offline PC Software

- **CYBELEC CybT12** - 12", 2D
- **CYBELEC CybT15** - 15", 2D



Standard

X axis back gauge



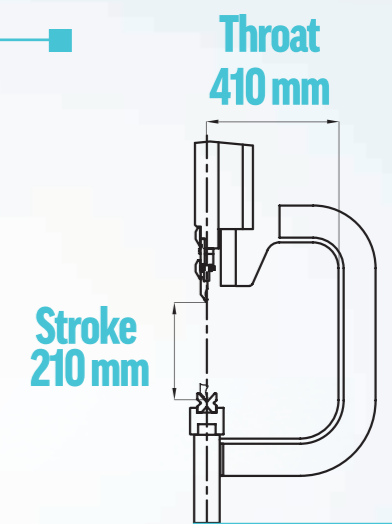
Standard

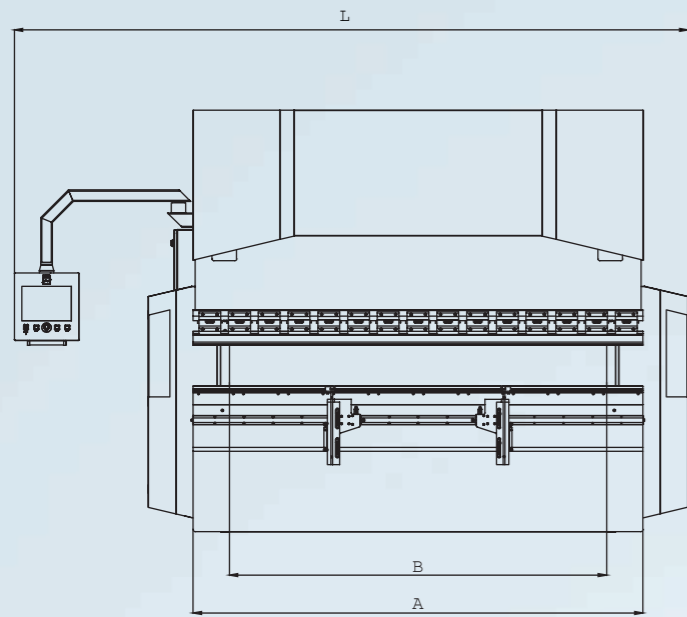
Magnetic linear scales
(0,005mm precision)



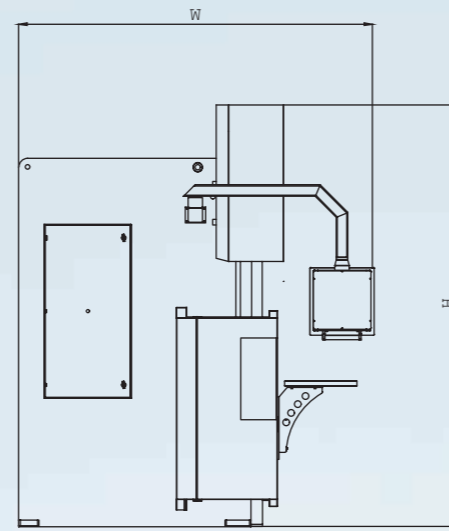
Standard

Manual Promecam
Punch tool holder

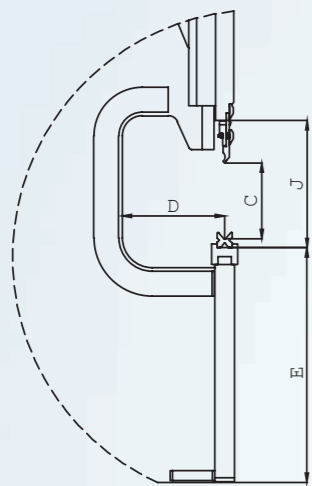




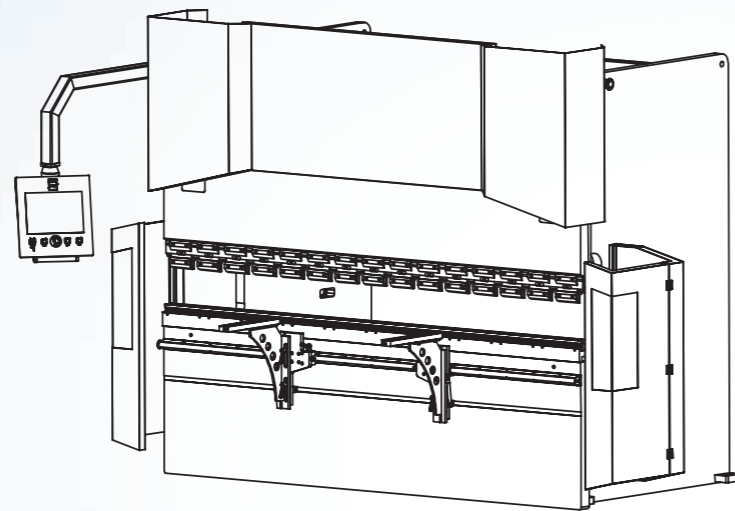
Front view



Side view



Work zone detail



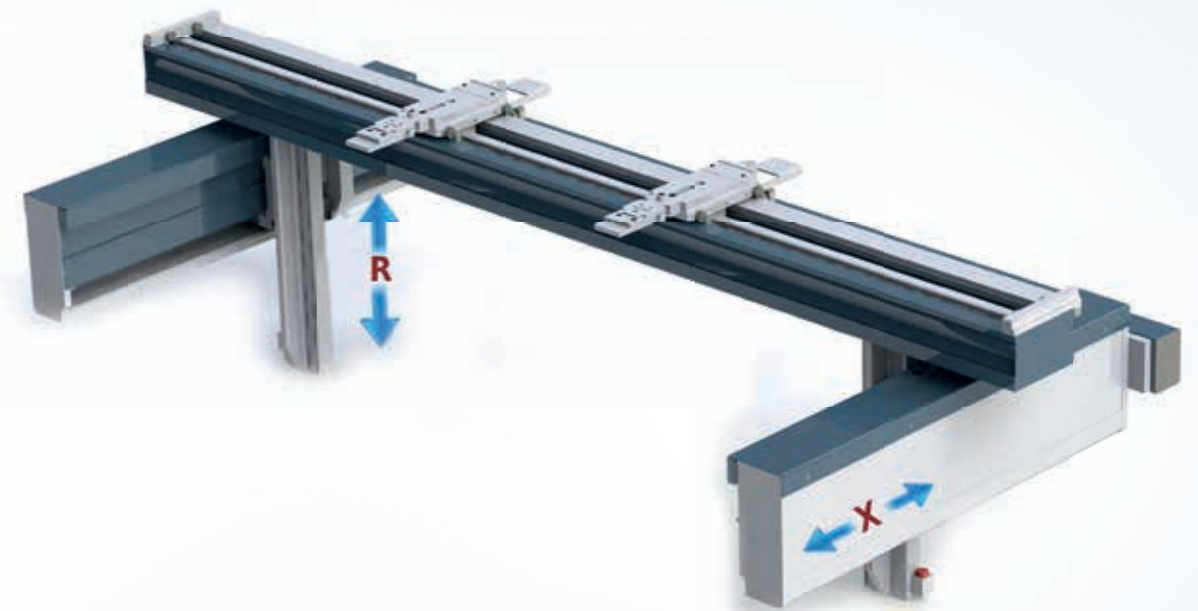
Perspective view

A Series - Technical Specifications

Machine Type	A Bending Force	Bending Length	Distance between columns	Stroke	Daylight	Throat	Table Height	Machine Dimensions			Speed			Oil tank	Weight	Main motor
	Ton	A	B	C	J	D	E	Length x Width x Height (L x W x H)			Approach Speed	Return Speed	Bending Speed	Lt	kg	kW
	mm	mm	mm	mm	mm	mm	mm	mm			mm/s	mm/s	mm/s			
A40	40	1250	1100	210	415	410	885	3060	2195	2730	150	120	10	95	3400	4
A60	60	2100	1600	210	415	410	870	3660	2175	2820	160	135	10	170	4290	5,5
	60	2600	2150	210	415	410	870	4210	2175	2820	160	135	10	170	4790	5,5
A100	100	2600	2150	210	415	410	905	4220	2230	2855	200	135	10	170	6150	7,5
	100	3100	2600	210	415	410	905	4670	2230	2855	200	135	10	180	6650	7,5
A135	135	3100	2600	210	415	410	905	4690	2340	2795	210	130	10	180	7200	11
	135	3700	3200	210	415	410	905	5290	2340	2850	210	130	10	180	9200	11
	135	4100	3600	210	415	410	905	5590	2440	2950	210	130	10	180	9750	11
A175	175	3100	2600	210	415	410	945	4705	2430	2840	180	130	10	180	8400	15
	175	3700	3200	210	415	410	945	5305	2430	2840	180	130	10	180	9800	15
	175	4100	3600	210	415	410	945	5600	2530	2950	180	130	10	180	10250	15
A220	220	3100	2600	210	415	410	880	4720	2415	2805	180	140	10	290	10000	18,5
	220	3700	3200	210	415	410	930	5320	2415	2805	180	140	10	290	11400	18,5
	220	4100	3600	210	415	410	930	5620	2515	2905	180	140	10	290	11800	18,5

*For dimension details please look at left page.

**Technical specifications may change without advance notice.



B Series



**ESA S630
CNC Control Unit**
10" Touch
2D Graphic Screen

Standard Features

1. Y1,Y2,X CNC 3 Axes
2. 260mm Stroke, 410mm Throat Depth
3. ESA S630 CNC Control Unit
4. $\pm 0,03$ mm accuracy **SERVO** motorized back gauge X=750mm
5. **Quick clamp Promecam** punch tool holder
6. **Sliding front sheet support arms**
7. MVD special narrow bottom table (European type)
8. **GIVI** optic linear scales
9. Standard punch tools (H: 67, 85°, R:08)
10. Standard die tools (60x60mm, 4 Vee V=16-22-35-50mm, 85°, H:60)
11. LED illumination on RAM

Optional Features

1. X to 2-4-6-8 axis back gauge options
2. Wide bottom table for Multi Vee dies.
3. Anti-deflection crowning with original Wila wedges
4. AKAS or DSP front laser safety systems
5. Rear Safety
6. Additional back gauge fingers

MORE CNC CONTROLLER RECOMMENDATIONS

• ESA S640



15" Touch
2D Graphic Screen
With Offline PC
Software

- **ESA 650** - 15", 2D
- **ESA 660W** - 19", 3D *.dxf

• DELEM DA-58T



15" Multi Touch Color
2D Graphic Screen
With Offline PC
Software

- **DELEM DA-53T**- 10", Numerical / 2D
- **DELEM DA-66T**- 17", 2D

• CYBELEC CybT12 PS



12" Touch
2D Graphic Screen
With Offline PC
Software

- **CYBELEC CybT8**- 7", Numerical / 2D
- **CYBELEC CybT15**- 15", 2D



Standard

Front sheet support arms



Standard

Optic linear scales
(0,005mm precision)

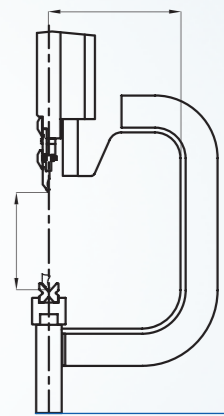


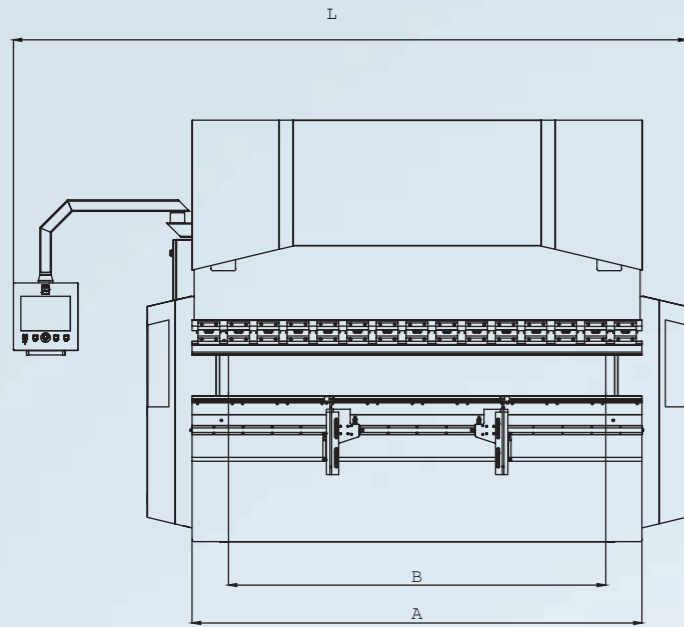
Standard

Quick clamp Promecam
Punch tool holder

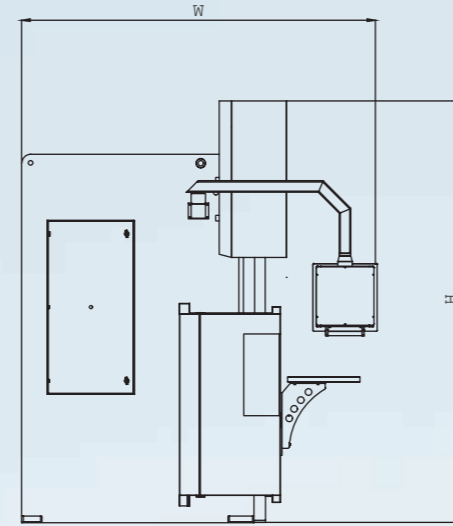
**Throat
410 mm**

**Stroke
260 mm**

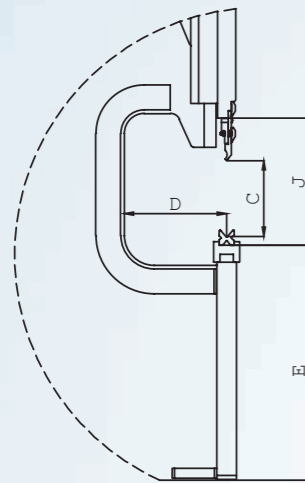




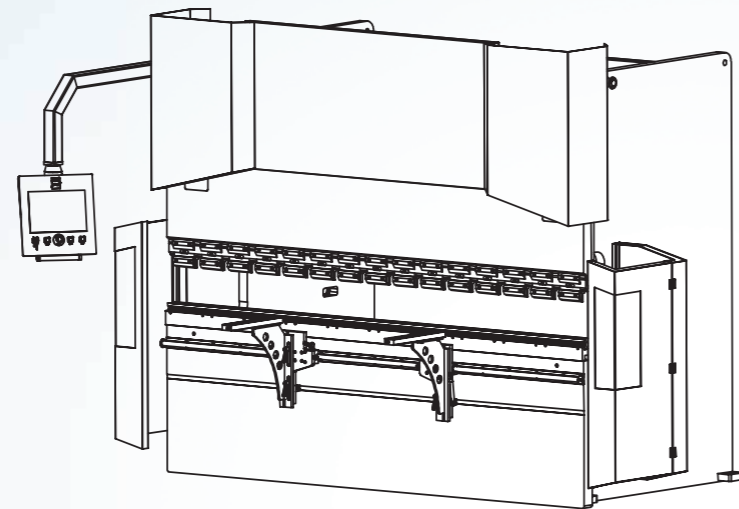
Front view



Side view



Work zone detail



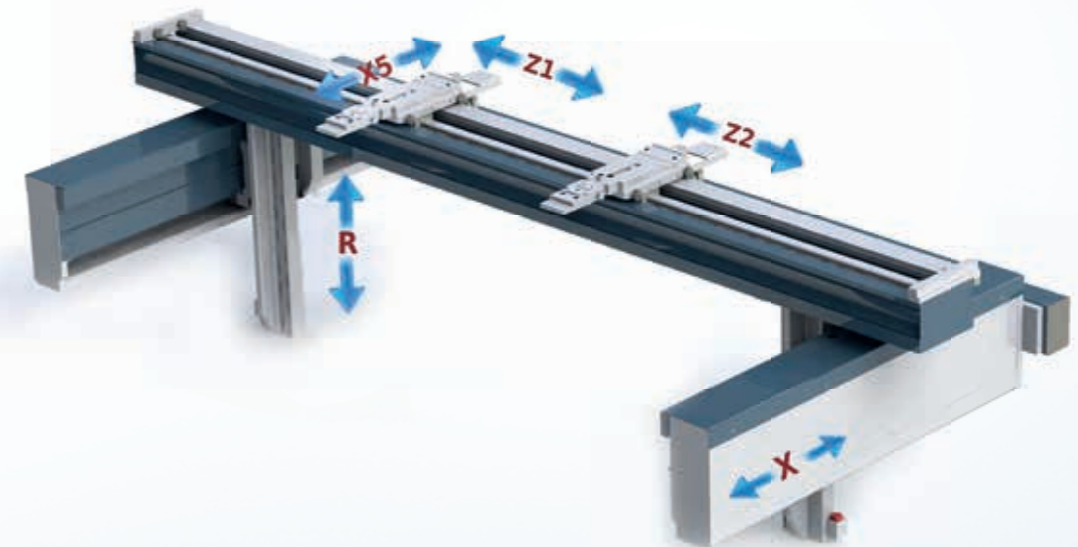
Perspective view

B Series - Technical Specifications

Machine Type	Bending Force	Bending Length	Distance between columns		Stroke	Daylight	Throat	Table Height	Machine Dimensions			Speed			Oil tank	Weight	Main motor
	Ton	A	B	C	J	D	E	Length x Width x Height (L x W x H)			Approach Speed	Return Speed	Bending Speed	Lt	kg	kW	
		mm	mm	mm	mm	mm	mm	mm	mm	mm	mm/s	mm/s	mm/s				
B40	40	1250	1100	260	465	410	880	3060	2080	2820	150	120	10	95	3500	4	
B60	60	2100	1600	260	465	410	870	3660	2175	2905	160	135	10	170	4560	5,5	
	60	2600	2150	260	465	410	890	4210	2175	2905	160	135	10	170	5010	5,5	
B100	100	2600	2150	260	465	410	885	4220	2230	2950	200	135	10	170	6430	7,5	
	100	3100	2600	260	465	410	905	4670	2230	2950	200	135	10	180	6780	7,5	
B135	135	3100	2600	260	465	410	940	4690	2340	2980	210	130	10	180	7750	11	
	135	4100	3600	260	465	410	955	5590	2440	2990	210	130	10	180	10000	11	
B175	175	3100	2600	260	465	410	955	4700	2430	2975	180	130	10	180	8850	15	
	175	4100	3600	260	465	410	955	5600	2530	2980	180	130	10	180	11050	15	
B220	220	3100	2600	260	465	410	955	4720	2430	2998	180	140	10	290	10400	18,5	
	220	3700	3200	260	465	410	970	5320	2430	3045	180	140	10	290	11950	18,5	
B270	270	3100	2600	260	465	410	960	4840	2500	3040	150	120	10	290	12300	22	
	270	3700	3200	260	465	410	960	5440	2500	3040	150	120	10	290	13500	22	
B270	270	4100	3600	260	465	410	960	5640	2500	3040	150	120	10	290	14300	22	
	270	4100	3600	260	465	410	960	5640	2500	3040	150	120	10	290	14300	22	
B320	320	3100	2600	260	485	410	955	4860	2490	3080	150	110	10	290	13700	22	
	320	3700	3200	260	485	410	955	5460	2490	3085	150	110	10	290	14500	22	
	320	4100	3600	260	485	410	955	5660	2490	3085	150	110	10	290	15300	22	
	320	5100	4200	260	485	410	1030	6660	2570	3210	150	110	10	290	20500	22	
	320	6100	5100	260	485	410	1060	7560	2570	3440	150	110	10	290	25000	22	

*For dimension details please look at left page.

**Technical specifications may change without advance notice.



C Series



ESA S640 CNC Control Unit

15" Touch
2D Graphic Screen



Standard Features

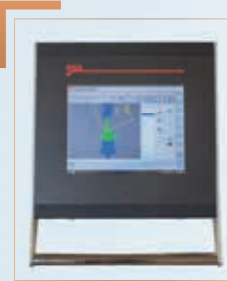
1. Y1,Y2,X,R CNC 4 Axes
2. 310mm Stroke, 410mm Throat Depth
3. ESA S640 CNC Control Unit
4. $\pm 0,03$ mm accuracy SERVO motorized back gauge. X=750mm, R=250mm
5. Quick clamp Promecam punch tool holder
6. Sliding front sheet support arms
7. Manuel Anti-deflection crowning with original Wila wedges.
8. MVD special narrow bottom table (European type)
9. GIVI optic linear scales
10. Standard punch tools (H: 67, 85°, R:08)
11. Standard die tools (60x60mm, 4 Vee V=16-22-35-50mm, 85°, H:60)
12. LED illumination on RAM

Optional Features

1. X+R to 4-6-8 axis back gauge options
2. Rolleri Rol200 hydraulic punch clamping
3. Wila hydraulic clamping
4. Wide bottom table for Multi Vee dies.
5. Motorized Anti-deflection crowning with original Wila wedges
6. 1.000mm X axis travel
7. AKAS or DSP front laser safety systems
8. Rear Safety
9. Additional back gauge fingers

MORE CNC CONTROLLER RECOMMENDATIONS

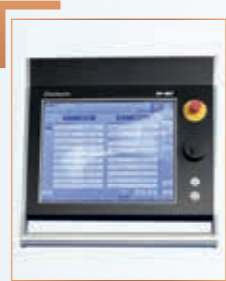
• ESA S650



15" Touch
2D Graphic Screen
With Offline PC
Software

• ESA 660W - 19" , 3D *.dxf

• DELEM DA-66T



17" Multi Touch Color
2D Graphic Screen
With Offline PC
Software

• DELEM DA-69T- 17" , 3D*.dxf

• CYBELEC CybT15PS



15" Touch
2D Graphic Screen
With Offline PC
Software

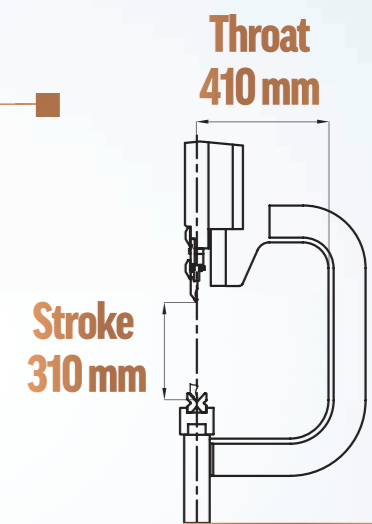
• CYBELEC CybT12- 12" , 2D

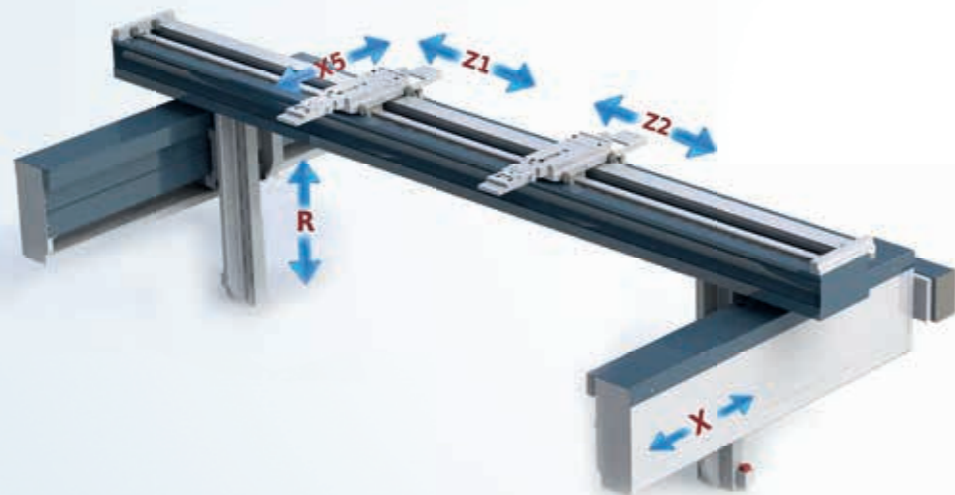
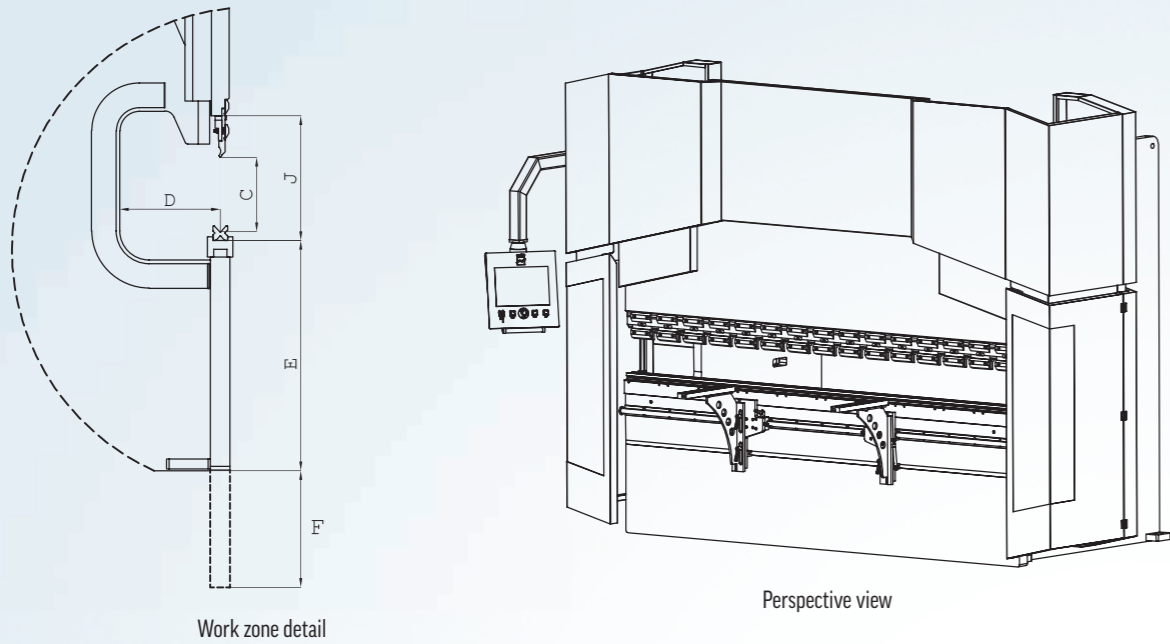
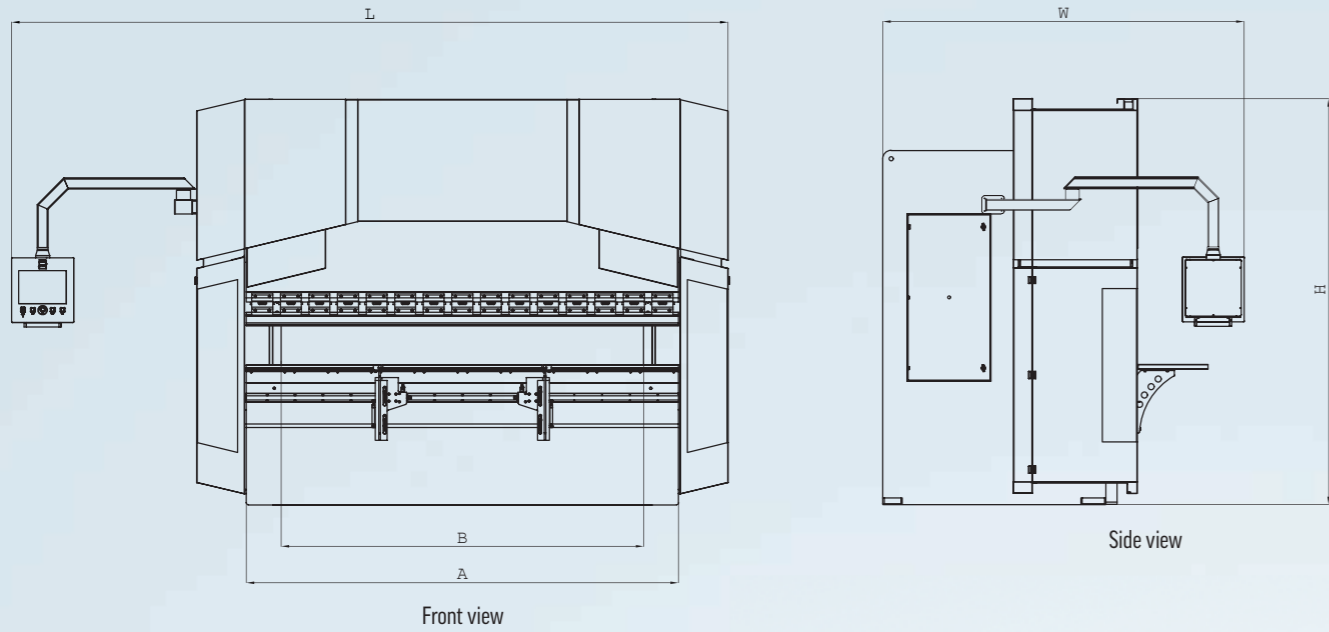


Standard
X+R Axes Back Gauge



Standard
Manual Crowning
(Original WILA Wedges)





C Series - Technical Specifications

Machine Type	Bending Force	Bending Length	Distance between columns		Stroke	Day light	Throat	Table Height	PIT	Machine Dimensions			Speed			Oil tank	Weight	Main motor
	Ton	A	B	C	J	D	E	F	Length x Width x Height (L x W x H)	Approach Speed	Return Speed	Bending Speed	Lt	kg	kW			
	mm	mm	mm	mm	mm	mm	mm	mm								mm/s	mm/s	mm/s
C100	100	2600	2150	310	515	410	890	-	4220	2230	2950	200	135	10	180	6950	7,5	
	100	3100	2600	310	515	410	905	-	4670	2230	2950	200	135	10	180	7300	7,5	
C135	135	3100	2600	310	515	410	935	-	5150	2650	2950	210	130	10	180	8350	11	
	135	4100	3600	310	515	410	945	-	6150	2650	2995	210	130	10	180	10600	11	
C175	175	3100	2600	310	515	410	935	-	5150	2650	2950	180	130	10	180	9700	15	
	175	3700	3200	310	515	410	945	-	5750	2650	2950	180	130	10	180	11350	15	
	175	4100	3600	310	515	410	945	-	6150	2650	2995	180	130	10	180	11900	15	
C220	220	3100	2600	310	515	410	940	-	5180	2650	2950	180	140	10	290	11300	18,5	
	220	3700	3200	310	515	410	965	-	5780	2650	3040	180	140	10	290	12850	18,5	
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	220	5100	4200	310	515	410	995	-	7180	2650	3090	180	140	10	290	17000	18,5	
C270	270	3100	2600	310	515	410	950	-	5200	2650	3040	150	120	10	290	13300	22	
	270	3700	3200	310	515	410	955	-	5800	2650	3040	150	120	10	290	14500	22	
C320	320	3100	2600	310	535	410	955	-	5300	2655	3070	150	110	10	290	14700	22	
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	400	5100	4200	310	535	510	980	-	7150	2700	3400	100	80	8	400	25500	30	
	400	6100	5100	310	535	510	1055	-	8150	2700	3600	100	80	8	400	33000	30	
C500	500	3100	2600	310	535	510	1015	1300	10150	2785	3750	100	80	8	400	45000	30	
	500	3700	3200	310	535	510	1035	-	5750	2735	3400	80	70	8	500	24100	37	
	500	4100	3600	310	535	510	1025	-	6150	2740	3400	80	70	8	500	26300	37	
	500	5100	4200	310	535	510	1055	-	7150	2750	3650	80	70	8	500	30000	37	
	500	6100	5100	310	535	510	965	1350	8200	2750	3900	80	70	8	500	39500	37	
500	8100	7100	310	535	510	750	1800	10200	2750	4000	80	70	8	500	55500	37		

*For dimension details please look at left page.
 **Technical specifications may change without advance notice.

D Series



ESA S650 CNC Control Unit

15" Color Touch
2D Graphic Screen
With Offline PC Software



Standard Features

1. Y1,Y2,X,R CNC 4 Axes
2. 410mm Stroke, 510mm Throat Depth
3. ESA S650 CNC Control Unit
4. $\pm 0,03$ mm accuracy SERVO motorized back gauge. X=750mm, R=250mm
5. Quick clamp Promecam punch tool holder
6. Sliding front sheet support arms with hand wheel
7. Motorized Anti-deflection crowning with original Wila wedges.
8. MVD special narrow bottom table (European type)
9. GIVI optic linear scales
10. Standard punch tools (H: 67, 85°, R:08)
11. Standard die tools (60x60mm, 4 Vee V=16-22-35-50mm, 85°, H:60)
12. LED illumination on RAM

Optional Features

1. X + R to 4-6-8 axis back gauge options
2. Rolleri Rol200 hydraulic punch clamping
3. Wila hydraulic clamping
4. Wide bottom table for Multi Vee dies.
5. 1.000mm X axis travel
6. AKAS or DSP front laser safety systems
7. Rear Safety
8. Additional back gauge fingers

MORE CNC CONTROLLER RECOMMENDATIONS

• ESA S660W



19" Touch
3D Graphic Screen
*.dxf import/export
With Offline PC Software

DELEM DA-69T



17" Multi Touch
3D Graphic Screen
*.dxf import/export
With 3D Offline PC Software

CYBELEC Visitouch 19MX



19" Touch
3D Graphic Screen
*.dxf import/export
With Offline PC Software

• ESA S675W - 21", 3D *.dxf

DELEM DA-58T-15" 2D DELEM DA-66T-17" 2D

CYBELEC Cybt15PS-15" 2D



Standard

Motorized Crowning
(Original Wila wedges)

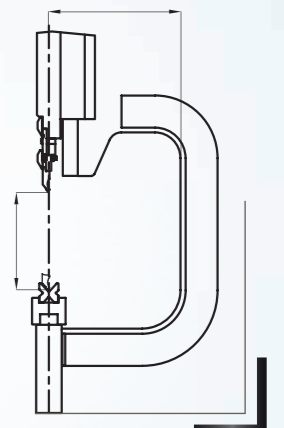


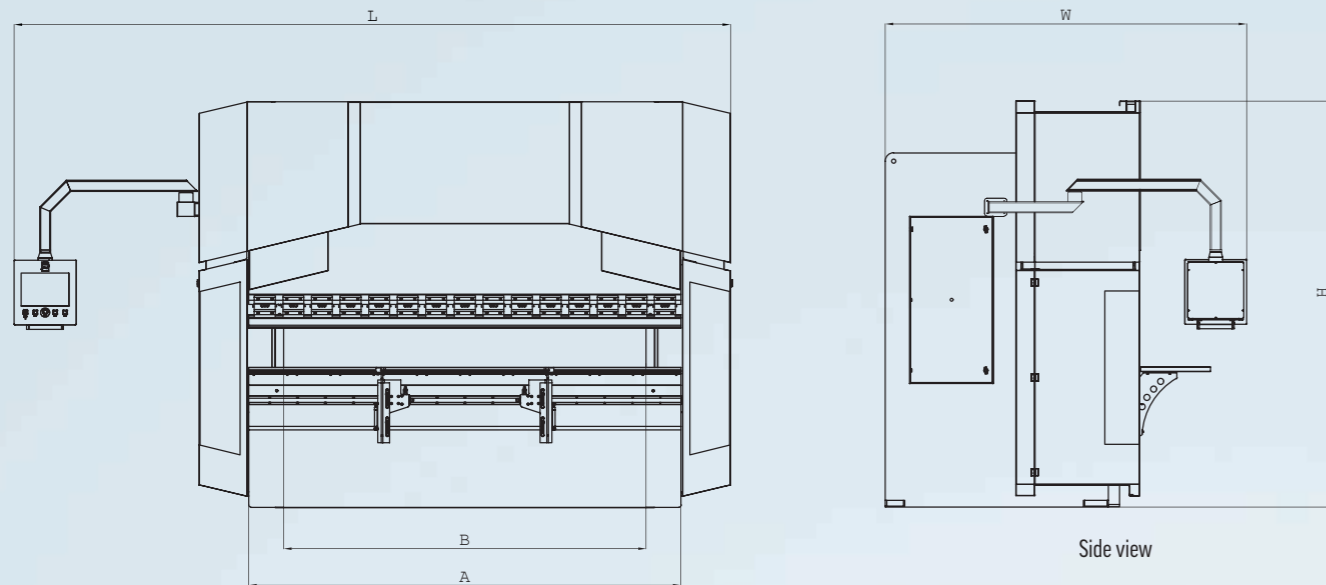
Standard

Sliding front support arms
With hand wheel adjustment

Throat
510 mm

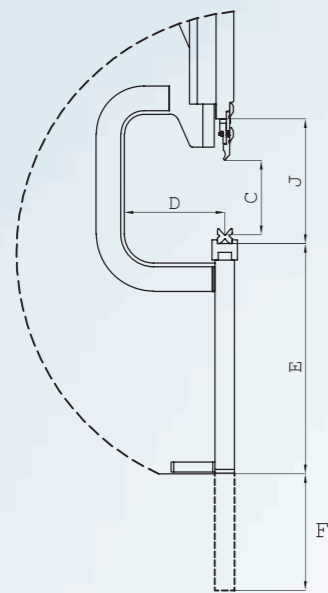
Stroke
410 mm



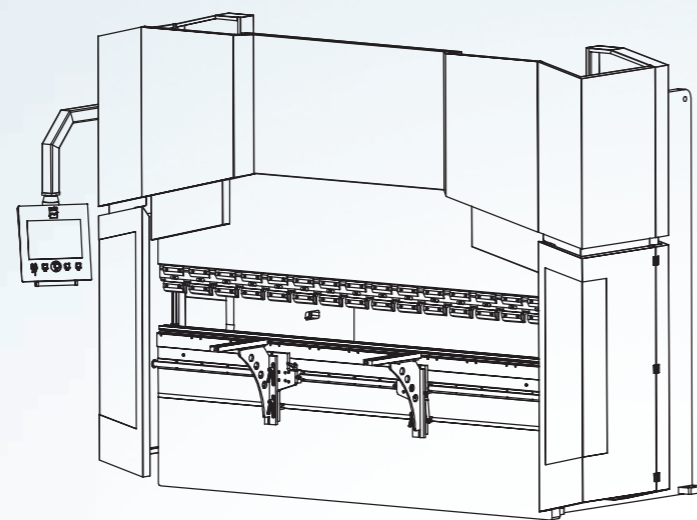


Front view

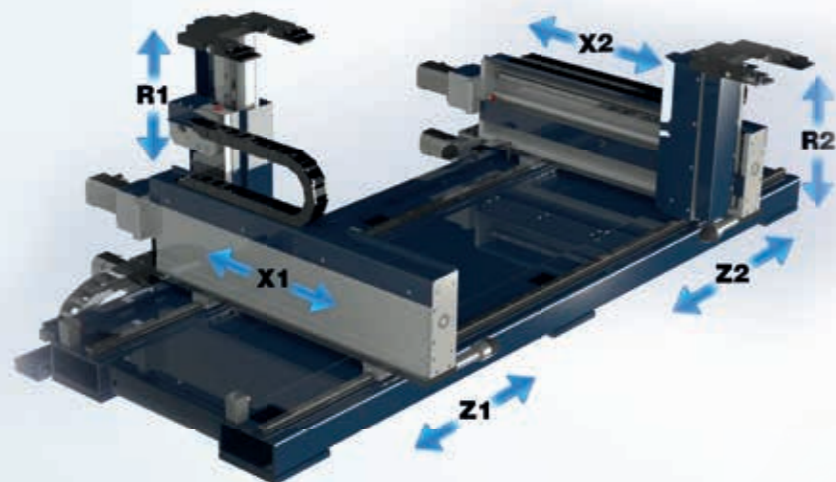
Side view



Work zone detail



Perspective view



D Series - Technical Specifications

Machine Type	Bending Force	Bending Length	Distance between columns	Stroke	Daylight	Throat	Table Height	PIT	Machine Dimensions			Speed			Oil tank	Weight	Main motor
	Ton	A	B	C	J	D	E	F	Length x Width x Height (L x W x H)			Approach Speed	Return Speed	Bending Speed	Lt	kg	kW
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm/s	mm/s	mm/s		
D100	100	2600	2150	410	615	510	890	-	4220	2230	3050	200	135	10	180	7150	7,5
	100	3100	2600	410	615	510	905	-	4670	2230	3050	200	135	10	180	7500	7,5
D135	135	3100	2600	410	615	510	935	-	5300	2815	3100	210	130	10	180	8950	11
	135	3700	3200	410	615	510	945	-	5900	2815	3100	210	130	10	180	10600	11
D175	175	3100	2600	410	615	510	935	-	5300	2775	3155	180	130	10	180	10300	15
	175	3700	3200	410	615	510	945	-	5900	2775	3155	180	130	10	180	11950	15
D220	220	3100	2600	410	615	510	965	-	5300	2795	3250	180	140	10	290	12050	18,5
	220	3700	3200	410	615	510	965	-	5900	2795	3250	180	140	10	290	13600	18,5
	220	4100	3600	410	615	510	965	-	6300	2795	3250	180	140	10	290	14600	18,5
	220	5100	4200	410	615	510	995	-	7300	2795	3300	180	140	10	290	17600	18,5
D270	270	3100	2600	410	615	510	950	-	5300	2765	3250	150	120	10	290	14150	22
	270	3700	3200	410	615	510	955	-	5900	2765	3250	150	120	10	290	15350	22
D320	320	3100	2600	410	635	510	960	-	5300	2755	3250	150	110	10	290	15800	22
	320	3700	3200	410	635	510	960	-	5900	2755	3250	150	110	10	290	16600	22
	320	4100	3600	410	635	510	1010	-	6300	2765	3350	150	110	10	290	17900	22
	320	5100	4200	410	635	510	1025	-	7300	2785	3350	150	110	10	290	22600	22
D400	400	3100	2600	410	635	510	1015	-	5300	2775	3600	100	80	8	400	19800	30
	400	3700	3200	410	635	510	975	-	5900	2775	3600	100	80	8	400	22000	30
	400	4100	3600	410	635	510	975	-	6300	2790	3600	100	80	8	400	23850	30
	400	5100	4200	410	635	510	975	-	7300	2790	3600	100	80	8	400	26650	30
D500	500	3100	2600	410	635	510	1015	-	5300	2775	3600	100	80	8	400	19800	30
	500	3700	3200	410	635	510	975	-	5900	2775	3600	100	80	8	400	22000	30
	500	4100	3600	410	635	510	975	-	6300	2790	3600	100	80	8	400	23850	30
	500	5100	4200	410	635	510	1055	-	8300	2790	3730	100	80	8	400	34000	30
D600	600	3100	2600	410	635	510	1015	-	5300	2775	3600	100	80	8	400	19800	30
	600	3700	3200	410	635	510	975	-	5900	2775	3600	100	80	8	400	22000	30
	600	4100	3600	410	635	510	975	-	6300	2790	3600	100	80	8	400	23850	30
	600	5100	4200	410	635	510	1055	-	8300	2790	3730	100	80	8	400	34000	30
D800	800	3100	2600	410	635	510	1015	-	5300	2775	3600	100	80	8	400	19800	30
	800	3700	3200	410	635	510	975	-	5900	2775	3600	100	80	8	400	22000	30
	800	4100	3600	410	635	510	975	-	6300	2790	3600	100	80	8	400	23850	30
	800	5100	4200	410	635	510	1055	-	8300	2790	3730	100	80	8	400	34000	30
D1000	1000	3100	2600	410	635	510	1015	-	5300	2775	3600	100	80	8	400	19800	30
	1000	3700	3200	410	635	510	975	-	5900	2775	3600	100	80	8	400	22000	30
	1000	4100	3600	410	635	510	975	-	6300	2790	3600	100	80	8	400	23850	30
	1000	5100	4200	410	635	510	1055	-	8300	2790	3730	100	80	8	400	34000	30
D1250	1250	3100	2600	410	635	510	1015	-	5300	2775	3600	100	80	8	400	19800	30
	1250	3700	3200	410	635	510	975	-	5900	2775	3600	100	80	8	400	22000	30
D1500	1500	3100	2600	410	635	510	1015	-	5300	2775	3600	100	80	8	400	19800	30
	1500	3700	3200	410	635	510	975	-	5900	2775	3600	100	80	8	400	22000	30
D2000	2000	3100	2600	410	635	510	1015	-	5300	2775	3600	100	80	8	400	19800	30
	2000	3700	3200	410	635	510	975	-	5900	2775	3600	100	80	8	400	22000	30

*For dimension details please look at left page.

**Technical specifications may change without advance notice.

BACK GAUGE OPTIONS

- 0,03mm accuracy,
- High speed,
- Strong structure,
- Linear scales,
- Ball bearing system without backlash,
- 3 step fingers with micrometric adjustment,
- Robust design againts hard impacts

X AXIS BACK GAUGE



A Series B Series

A Series High accuracy A/C inverter motor back gauge
B Series High accuracy MITSUBISHI SERVO Motor
 X travel 750mm

X+R AXES BACK GAUGE



A Series B Series C Series D Series

X travel 750mm, R travel 250mm
 Linear guided strengthened R axis

X, R, Z1, Z2 AXES BACK GAUGE



B Series C Series D Series

X travel 750mm, R travel 250mm
 Z1,Z2 travel along the back gauge bar

X, R, Z1, Z2 +X5 AXES BACK GAUGE



B Series C Series D Series

X travel 750mm, R travel 250mm, X5 travel 200mm (+100mm)
 Z1,Z2 travel along the back gauge bar

X1, X2, R1, R2, Z1, Z2 ATF BACK GAUGE



B Series C Series D Series

6 Axes tower type
 Robust design against impacts

SAFETY OPTIONS



AKAS FPSC
FRONT LASER SAFETY



A Series B Series C Series D Series

MSD
FRONT LASER SAFETY



A Series B Series C Series D Series

DSP
FRONT LASER SAFETY



A Series B Series C Series D Series

FRONT
LIGHT BARRIER



A Series B Series C Series D Series

AKAS II
FRONT LASER SAFETY



A Series B Series C Series D Series

AKAS III - MOTORIZED
FRONT LASER SAFETY



A Series B Series C Series D Series

REAR SAFETY
LIGHT BARRIER



A Series B Series C Series D Series

REAR SAFETY
LIGHT BEAMS



A Series B Series C Series D Series

TOP TOOL CLAMPINGS

Easy tool changing

Fast

Vertical tool changing

Safe tool changing

Options for different needs

Strong and durable

MANUAL PROMECAM CLAMPING



A Series

MANUAL QUICK CLAMPING PROMECAM



A Series

B Series

C Series

D Series

WILA NSCL HYDRAULIC PUNCH CLAMPING



B Series

C Series

D Series

ROLLERI ROL 200 HYDRAULIC PUNCH CLAMPING



B Series

C Series

D Series

Tools are not included with Wila clamping

TEDA / EUROSTAMP PNEUMATIC PUNCH CLAMPING



B Series

C Series

D Series

T-CHANNEL PUNCH CLAMPING



C Series

D Series

CROWNING & BOTTOM TOOL CLAMPINGS

MANUAL CROWNING



A Series B Series C Series

MOTORISED CROWNING



A Series B Series C Series D Series

EUROPEAN TYPE DIE HOLDER



A Series B Series C Series D Series

60mm or 90mm European type die holder

WIDE TYPE BOTTOM TABLE



A Series B Series C Series D Series

150mm, 240mm, 320mm, ...

WILA NSCR HYDRAULIC DIE HOLDER



B Series C Series D Series

Tools are not included with Wila clamping

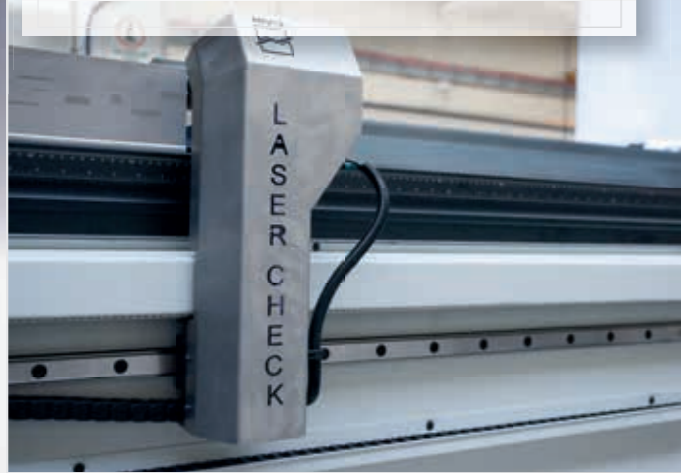
WILA / AMERICAN MANUAL DIE HOLDER



B Series C Series D Series

OTHER OPTIONS

LASER CHECK
AUTO ANGLE MEASUREMENT SYSTEM



B Series C Series D Series

AP01 / AP02
FRONT SHEET FOLLOWER ARMS



B Series C Series D Series

MITUTOYO
ANGLE MEASUREMENT DEVICE



B Series C Series D Series

CABIN COOLER
AC COOLING SYSTEM



A Series B Series C Series D Series

MANUAL / AUTOMATIC
SLIDWAY LUBRICATION



A Series B Series C Series D Series

OIL
COOLER / HEATER



A Series B Series C Series D Series

PNEUMATIC
THIN SHEET SUPPORT ARMS



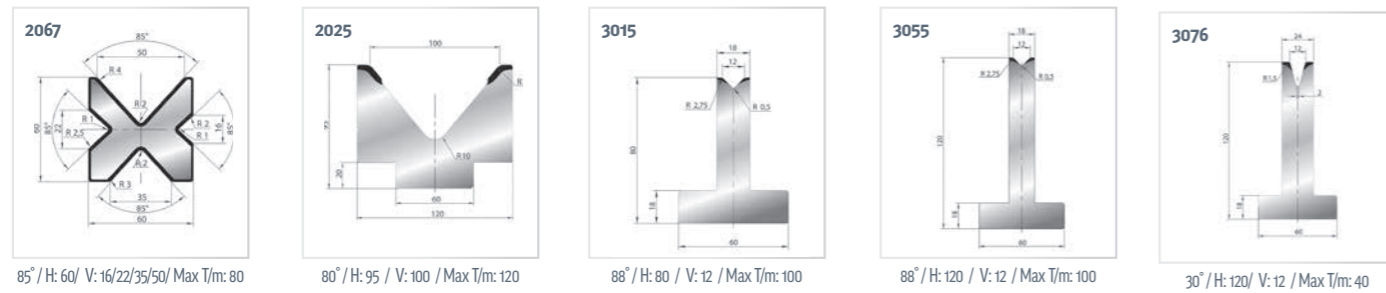
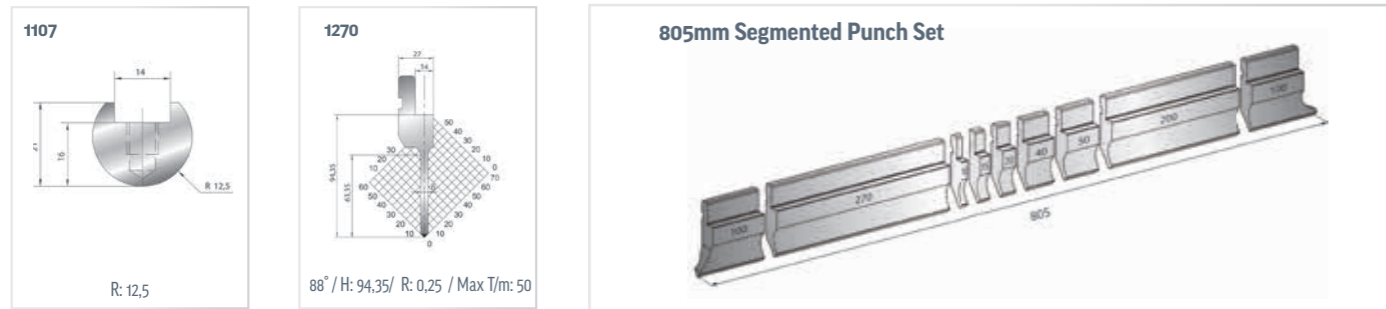
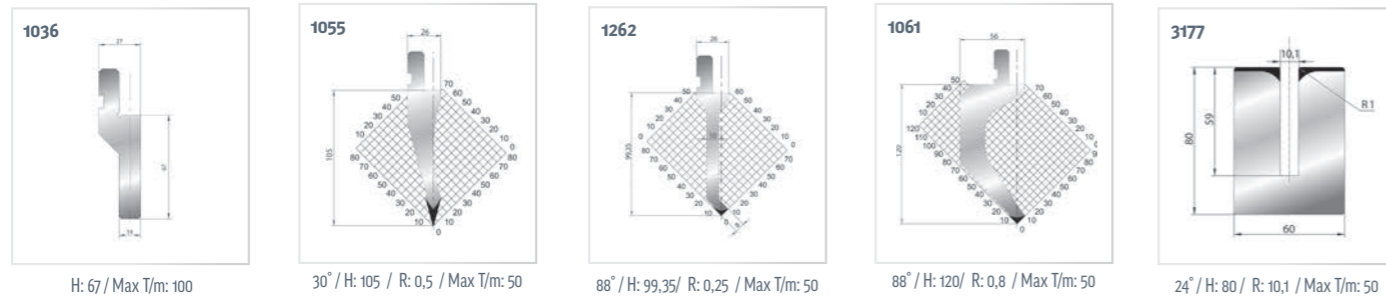
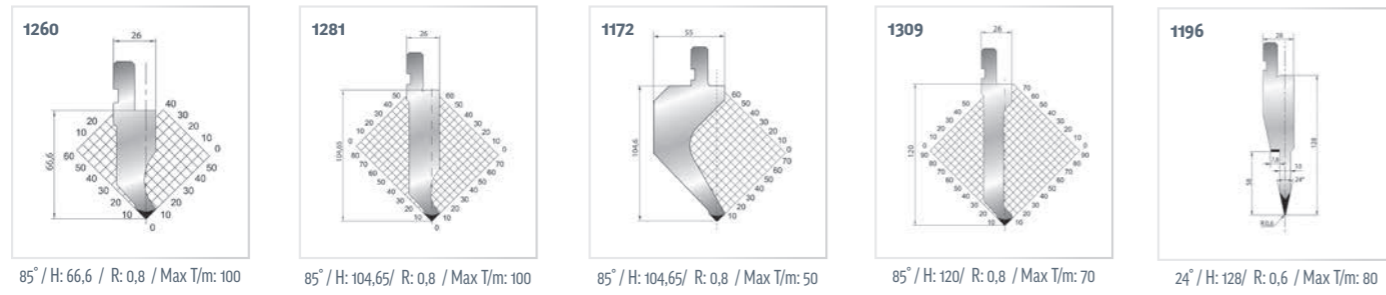
B Series C Series D Series

BIG
THROAT

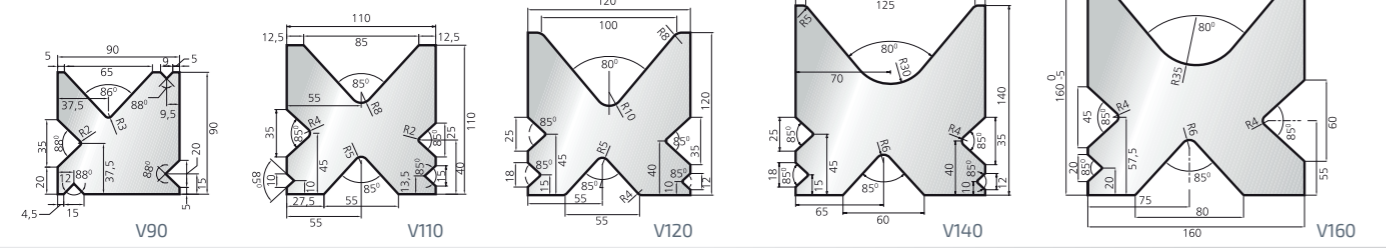


B Series C Series D Series

500mm to 1.500mm



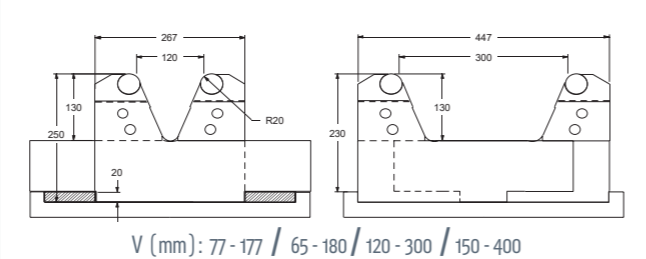
Multi Vee Dies (Wide Table)



805mm Segmented Die Set



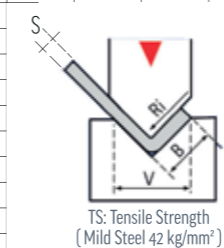
VLM- Adjustable Die



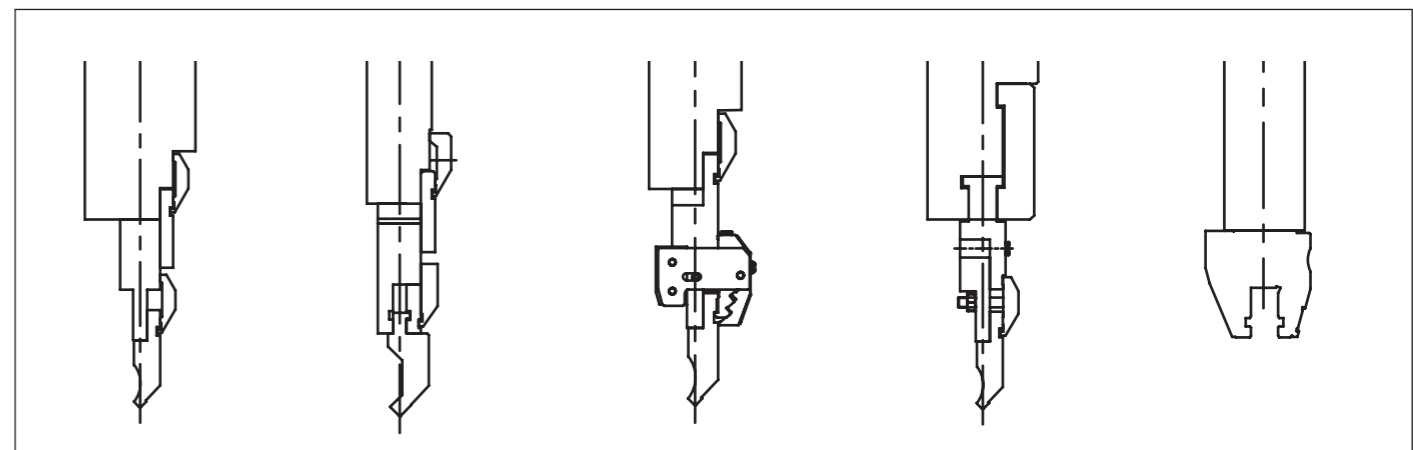
Bending Chart

V	R	B	0,5	0,8	1	1,2	1,5	2	2,5	3	4	5	6	8	10	12	15	20	25	30
4	0,7	26	4	105																
6	0,9	39	2,6	69	106	153														
8	1,5	52	2	55	8	115	18													
10	1,7	65		4,1	65	95	145	26												
12	2	78			5,5	8	12	215	335											
16	2,7	104				6	9	16	25	36										
20	3,4	13					7,5	13	20	29	52									
24	3,9	156						106	17	24	43	67								
30	5	20							14	19	34	54	77							
35	6	23								17	30	46	66							
40	7	26								15	26	40	58	103						
50	8,5	32									21	32	46	82	120					
55	9	36										30	42	75	117					
60	10	39										27	39	69	107					
70	11,7	45											33	59	92	132				
80	13,5	52											29	52	80	116	180			
90	15	58												46	71	103	160			
100	17	65												41	64	93	144			
120	20	78													54	77	120			
140	24	91														66	103	183		
160	25	104															72	128	200	
200	31	130																102	160	230
250	39	163																	85	133
300	47	195																		192

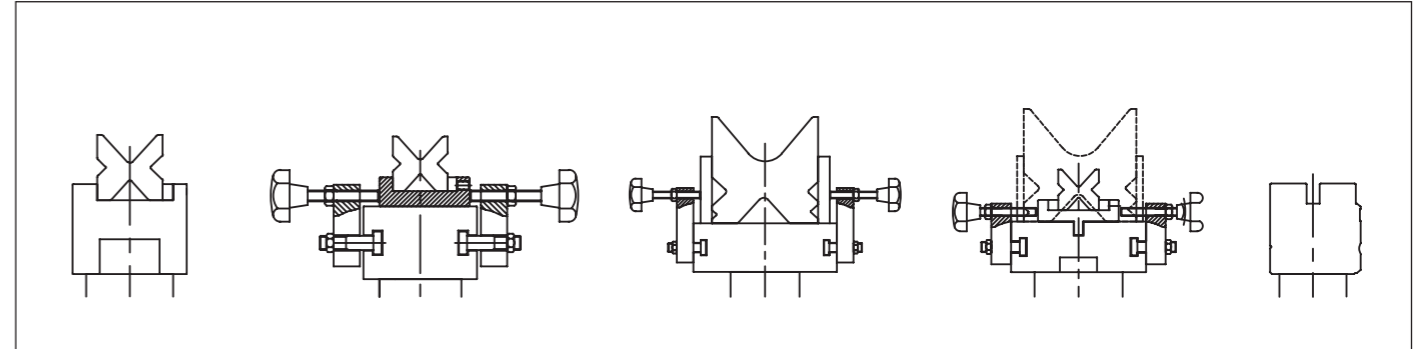
$$F = \frac{S^2 \times 2 \times TS}{1.4 \times V} = \dots \text{ ton/m}$$



PUNCH Holders



DIE Holders





iLaser
Fiber Laser

iBend
Press Brake



iPlasma
Plasma-OXY Cutting



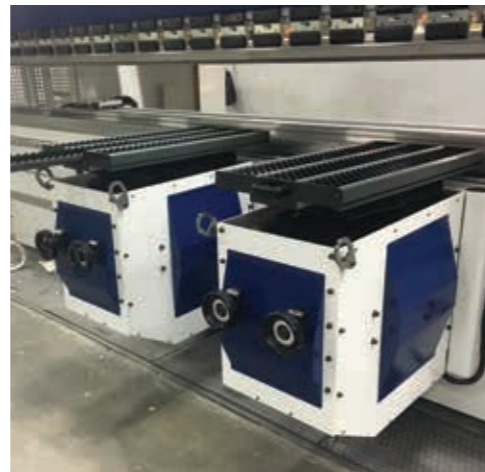
iShear
Guillotine Shear

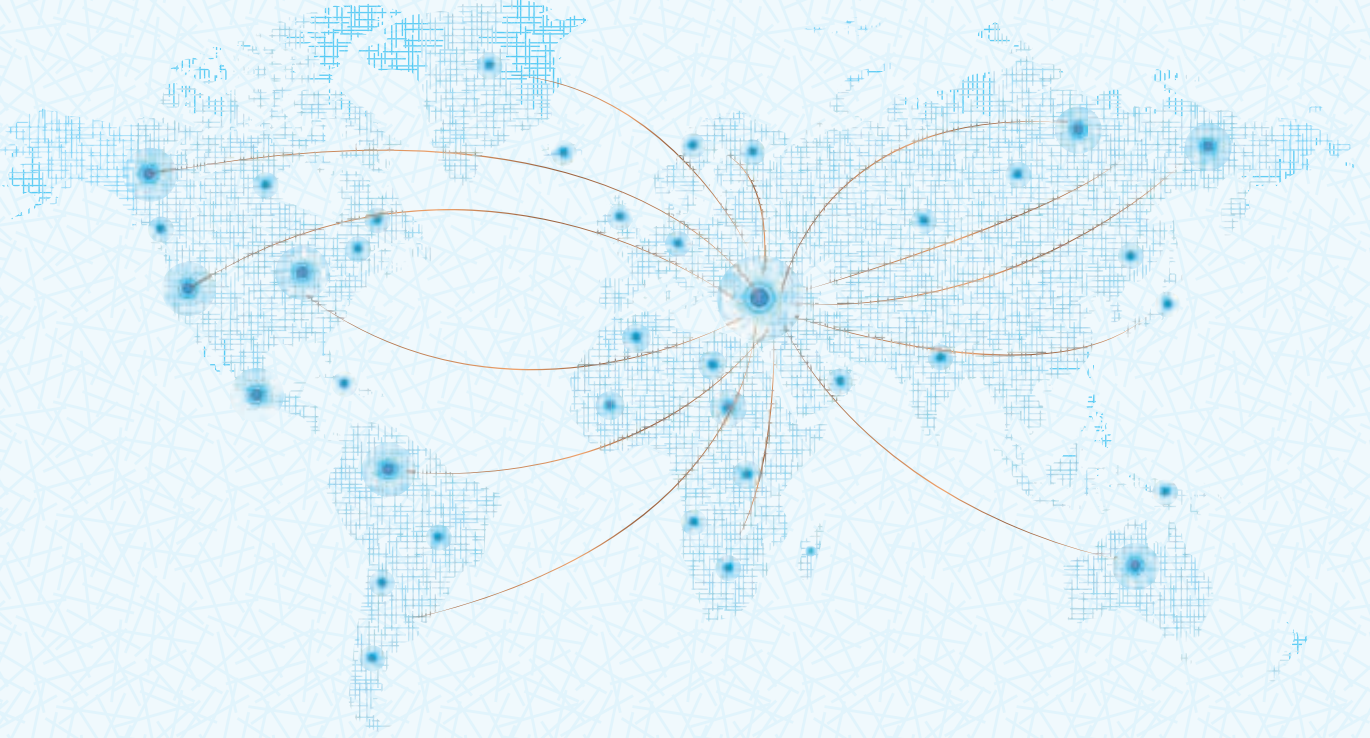


iPunch
Turret Punch

iExpand
Expanded Metal Press







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